

**WHAT IS CLAIMED IS:**

1. A method for forming a prosthesis comprising:  
forming a first tube;  
forming a second tube;  
twisting said second tube into a helical configuration;  
maintaining said second tube in said helical configuration;  
coaxially disposing said second tube relative to said first tube; and,  
fixing said second tube to said first tube.
2. A method as in claim 1, wherein said first tube includes ePTFE.
3. A method as in claim 2, wherein said second tube includes ePTFE.
4. A method as in claim 1, wherein said fixing includes sintering.
5. A method as in claim 1, wherein said fixing includes bonding.
6. A method as in claim 1, further comprising twisting said first tube in a helical configuration in a rotational direction different from said helical configuration of said second tube.
7. A method as in claim 1, further comprising coaxially disposing a radially-expandable support member relative to said first tube or said second tube.
8. A method as in claim 1, further comprising coaxially disposing a radially-expandable support member relative to said fixed first and second tubes.